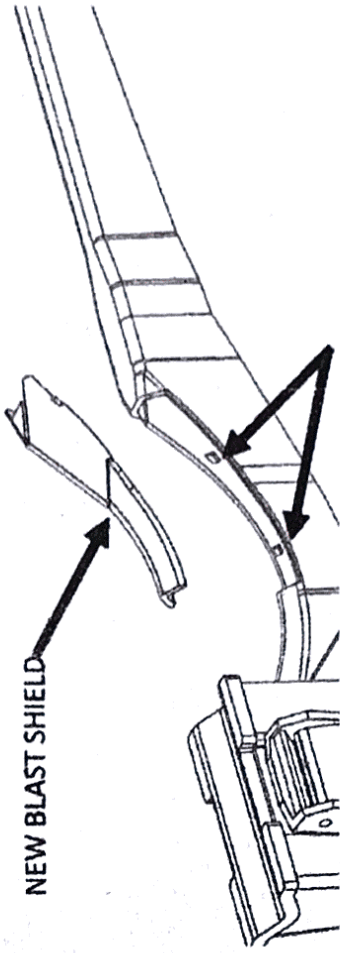


Sporter Blast Shield Installation Instructions

Magnetospeed

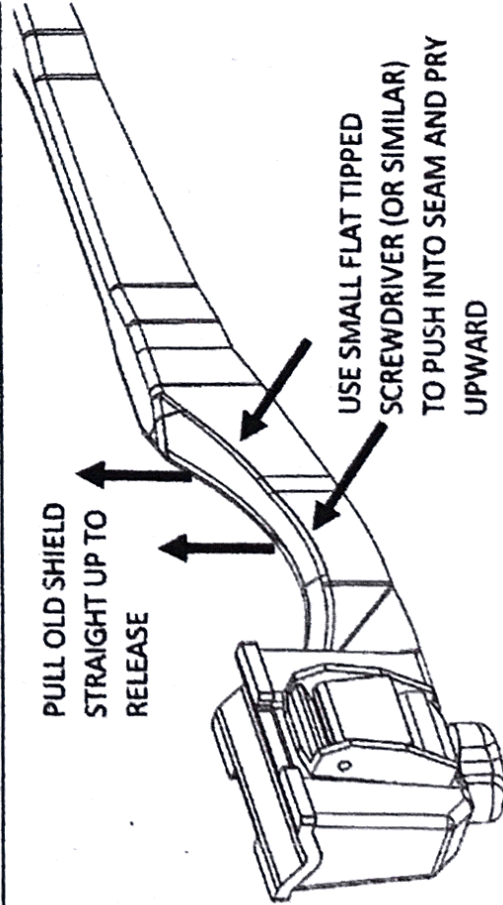
Step 2: Clean and apply adhesive

Clean any old silicone adhesive off the bayonet body by rubbing with your fingers or soft cloth. The old adhesive should ball up and come off easily. Use the included package of new silicone adhesive on the four holes on the bayonet that mate with the posts on the new blast shield. Take care not to use an excessive amount as it will squeeze out the sides when installing the new shield.



Step 1: Remove old shield

To remove the old blast shield on the Sporter insert a small flat tipped screwdriver into the seam between the shield and the body and pry upward. Take care not damage the edge of the bayonet body. Lift straight up to remove.



Step 3: Press new shield on

Now install the new shield by aligning the posts with the holes in the bayonet body and pressing straight down as shown. Wipe away any excess silicone adhesive that squeezes out the seam. Wait 24 hours to allow adhesive to cure.

